

Merger  
MERGENTO

 **PÖTTINGER**

# Every leaf counts





Every leaf counts



Welcome to a completely different world of raking. The MERGENTO VT 9220 represents a new generation of forage merging. The new PÖTTINGER merger with a working width of up to 30'2" for a center swath, or up to 28'2" for a side swath, combines maximum versatility and unique reliability when raking any type of crop to deliver the highest quality forage. A true multi-tasker.

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# The best forage



## The best forage quality is the basis for your success

High-yield livestock need a high quality basic ration. Livestock is fussy about their forage. The quality of their basic ration will determine whether your animals consume the forage in high quantities, or not. In addition to energy content, odor and taste, a low crude ash content plays a critical role.

Clean, nutritious basic ration is readily eaten and consumed in high quantities. The amount of concentrates used can be reduced. This cuts forage costs while at the same time improving animal health.

Healthy livestock reward you with higher fertility, a longer useful life and, crucially, higher milk and meat yields. The bottom line is that you benefit from clean, high-quality forage with more profit generating from your farm business.

## Every leaf counts

Raking means applying mechanical stress to the forage. Depending on the type of crop, there is a greater or lesser risk of losing valuable plant nutrients in the form of disintegration losses in the field. The drier and leafier the forage, the higher the risk.

Alfalfa and clover are among the crops that are considered particularly sensitive to disintegration losses during harvest. Here, the valuable leaves quickly fall off the stem, representing a significant loss of nutrients.

However, it is becoming increasingly popular to grow these crops due to the frequency of the drier summers, to use as a supplementary basic ration for your livestock.

That is why PÖTTINGER provides you with a tool to prepare both grassy permanent pasture and leafy forage crops for harvesting without nutrient loss: MERGENTO, the merger from PÖTTINGER.





## The highest forage quality

Choosing MERGENTO means choosing the highest quality forage for all types of crops. With the PÖTTINGER merger you do more than minimize disintegration losses, you also harvest clean forage in a wide variety of crops. The result is more energy, more crude protein and less crude ash in the basic ration.

## How MERGENTO works

MERGENTO collects the forage from the ground using the pick-up. Without further contact with the ground, cross conveyor belts transport the forage to the swath. This has two major advantages:

- Dirt and stones remain on the ground because there is no contact with the pick-up's tines.
- Disintegration losses are reduced to a minimum because the forage is not raked across the ground - an advantage especially with dry, leafy forage such as clover or alfalfa.

## "A brilliant machine in every respect"

Johannes Müller is a farmer and contractor to the north of the Black Forest in the German state of Baden-Württemberg. He operated a MERGENTO VT 9220 during the 2021 harvest season.

"Clean forage in the swath and a clean and tidy raked field, that's what our customers like to see. We used the MERGENTO for one-third whole crop and two-thirds permanent grassland. The machine impressed us both on permanent grassland and raking alfalfa and clover crops. The shape of the swath is comparable to a center-swath rake, even with a side swath. Personally, I especially appreciate that it is easy to operate and easy to maintain. Anyone who knows how to use a rotary rake can easily use the MERGENTO."

Johannes Müller  
Farmer and contractor  
Bad Teilnach-Zavelstein | Germany



# Reliability



## The cost effective multi-tasker

Designed for alfalfa and clover, tested in a wide selection of crops ranging from permanent grassland to straw, the PÖTTINGER merger stands for the highest reliability in every type of crop.

The priority is, of course, clean forage with the lowest possible disintegration losses, and MERGENTO demonstrates its advantages here and especially in leafy forage types.

However, in order to be able to use a merger cost effectively across the whole farm, it must be designed so that it can be used efficiently in all other crops while delivering the best possible performance.

Our engineers have succeeded in developing a machine that precisely meets these requirements. It is the MERGENTO VT 9220.





## The specialist for all types of forage

Our merger with a working width of up to 30'2" for a center swath, or up to 28'2" for a side swath, can be described best with the following three words: one for all.

Regardless of whether you need to rake high-volume alfalfa crop or short-mown grass in the sixth cut on permanent grassland - the interplay of controlled pick-up, adjustable crop press roller and large-dimensioned cross conveyor belt make the MERGENTO the specialist for all forage types. In all operating conditions, this perfectly coordinated unit delivers:

- Cleanly collected crop
- Uniform crop flow
- Consistent swath placement

The lowest disintegration losses and minimal collection of crude ash or stones.

## High output

MERGENTO is also a real workhorse when it comes to sheer output. Our merger offers you the possibility to drive up to 30% faster than with rotary rakes in average field conditions.

The pick-up and cross conveyor belts are designed for maximum mass flow. With driving speeds of 7-10 mph, outputs of approx. 14.5 acre/h are possible. This means you can achieve similar outputs as with a 39'4" wide four-rotor rake.

Allowing for ground conditions and driver comfort, driving speeds of 12 mph are also no problem.



# Reliability







## Optimum crop flow from the ground to the swath

The heart of the MERGENTO merger is the conveyor unit, consisting of a pick-up, crop press roller, and cross conveyor belt.

These three components are perfectly coordinated to provide a smooth flow of forage from the ground to the swath - regardless of whether you are operating on flat ground, along contours, or up and down steep slopes.

### Controlled pick-up

The crop is gently picked up by the controlled, six-row pick-up and accelerated by the tines towards the cross-conveyor belt.

### Crop press roller

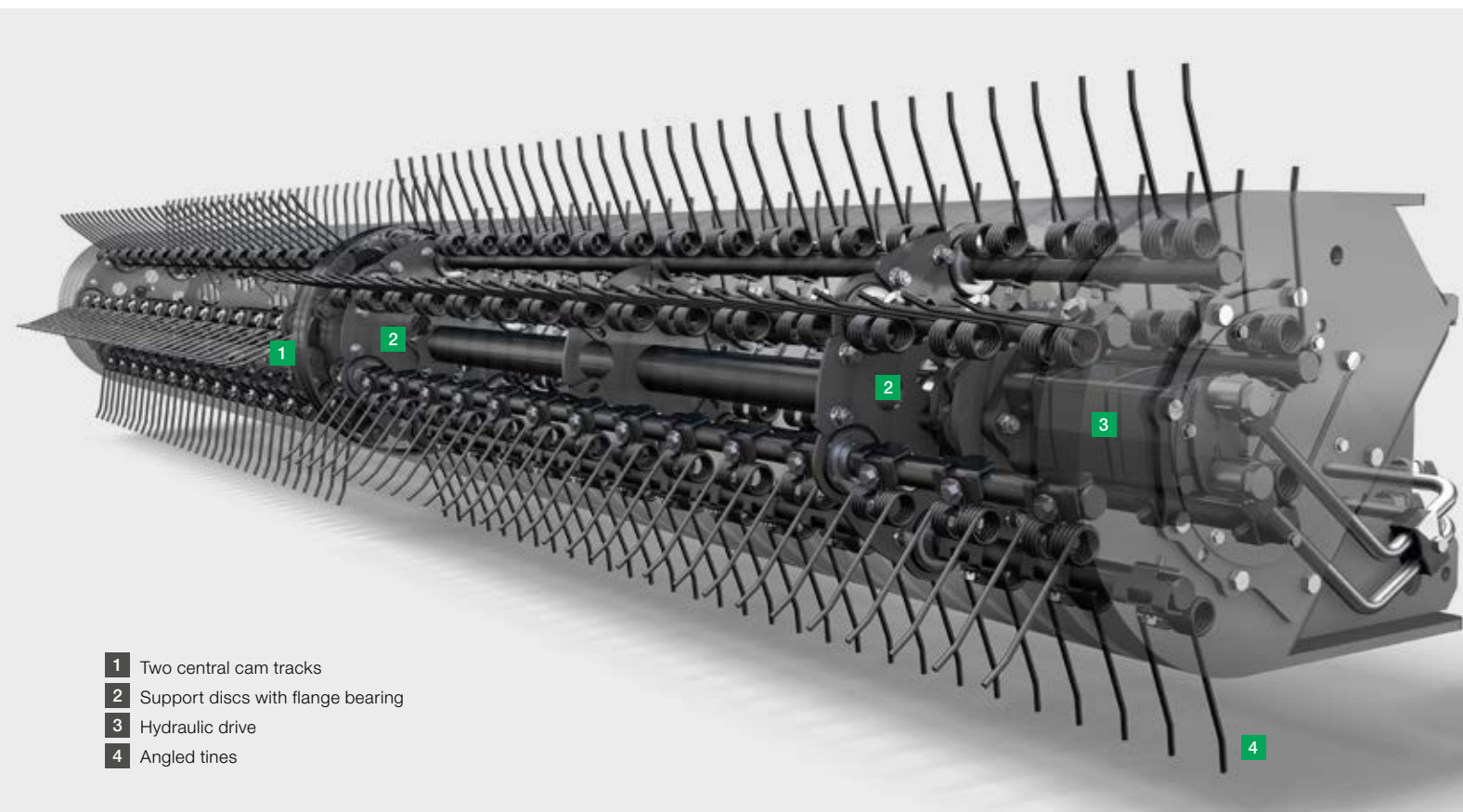
The crop press roller unit consisting of the intake roller and baffle curtain ensures the continuous flow of crop from the pick-up to cross conveyor belt. This unit guarantees perfect operation when raking permanent grassland and short-cut forage.

### Cross-conveyor belt

The cross-conveyor belt transports the forage sideways and deposits the swath loosely and airily on the ground so that the crop can still dry.

- 1 Controlled pick-up
- 2 Crop press roller
- 3 Cross-conveyor belt

# Reliability



- 1 Two central cam tracks
- 2 Support discs with flange bearing
- 3 Hydraulic drive
- 4 Angled tines

## Controlled pick-up

The six-row controlled PÖTTINGER pick-up ensures maximum crop intake performance with minimum forage contamination.

The crop is gently collected from the ground by the controlled pick-up tines and accelerated towards the cross-conveyor belt. Meanwhile, dirt and stones remain on the ground.

### Reliable crop collection in all operating conditions

The cam track control system guarantees maximum pick-up capacity at high driving speeds. Reliable crop collection is also ensured when driving downhill.

## Two-section construction

The pick-up on each belt unit is divided into two parts. The tines of the two halves of the pick-up are each controlled by a cam track. The two cam tracks are at the center of the pick-up. Towards the outside, the tine carriers are each guided by two support discs.

This innovative design means that the tines reach right up to the very edge of the pick-up. This ensures cleanly collected crop over the entire surface, especially when a side swath is deposited and both belt units are working directly next to each other.

### Hydraulic drive

The pick-up on each belt unit is driven by a hydraulic motor. This is easily accessible from the outer end of each pick-up. The speed can be easily adjusted to the travelling speed and operating conditions by adjusting the PTO speed.





## Robust cam tracks

The shape of the cam track determines the exact movement of the tines. The control levers with rollers steer the tine carriers and tines along the path. This unit is robustly built and designed for maximum service life.

The entire pick-up was subjected to a life cycle test at our Technology and Innovation center (TIZ), which it passed with flying colors.



## Gentle crop collection

The trailing position of the tine near the ground ensures the best contour adaptation without scraping the soil.

In addition, a controlled pick-up is used with a much lower speed than a conventional pick-up. As a result, MERGENTO further minimizes disintegration losses.

## Angled tines

The tines on the pick-up are angled forward in a dynamic position.

Due to this design, they actively lift the forage away from the ground - like a pitchfork. This guarantees reliable and loss-free crop collection, even with short forage.

The pick-up can be set with a slightly larger distance to the ground. This not only results in clean forage, but also protects the entire machine and the soil.

## Excellent transition to belt

Thanks to the cam track control system, the full length of the tines conveys the crop right up to the cross-conveyor belt. The tines dip down at right angles just in front of the belt.

Unlike an uncontrolled pick-up, the acceleration force is directed towards the cross-conveyor belt right through to the end. There is no risk of the forage being dragged in past the scrapers at the end.

This guarantees the best crop flow under all operating conditions.

# Reliability



## Crop press roller

MERGENTO is a real team player in the harvest chain. It ensures that the follow-up machines also deliver top performance.

How does it do that? Quite simply, by leaving perfectly formed swaths - and in a wide variety of crops.

This requires a continuous flow of forage. Here, in addition to the controlled pick-up, the crop press roller plays a crucial role. It supports the pick-up both when collecting the material and when transporting it further towards the cross-conveyor belt.

## Reliable crop flow even with short forage

Especially in short forage and permanent grassland, the crop press roller guarantees the merger delivers uniform swath placement.

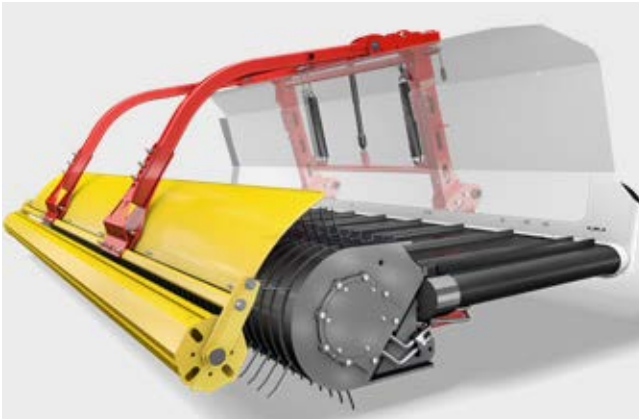
## Maximum performance in the harvesting chain thanks to perfectly shaped swaths

Uniformly shaped swaths are the basis for high output harvesting technology.

They allow a continuous mass flow into the machine collecting the crop. Only then can you drive the loader wagon, round baler or forage harvester at consistently high speeds without overload peaks occurring.

In addition, a uniform swath is a prerequisite in round balers for cylindrical, dimensionally stable bales with high baling density and, as a result, the best silage conditions inside the bale film.





## Adjustable, spring-damped mounting

The crop press roller is spring-damped and can optimally adapt to the incoming volume of forage. In the case of large volumes, it simply rides upwards. A gas pressure damper is also installed to prevent abrupt upward movement. The minimum gap between the pick-up and crop press roller can be conveniently adjusted to the crop and your driving speed using a threaded spindle.



## Reliable crop collection

The roller supports the pick-up during crop collection. It regulates the forage lying on the ground and compresses it slightly to promote a more consistent and higher intake performance of the pick-up. It rotates in the direction of travel and rolls smoothly over the forage.

In addition, possible forage ejection with short crop is prevented, as the rotation of the roller directs the forage in the right direction.

## Reliable crop flow

The baffle curtain presses the forage into the pick-up. A channel is created that accelerates the forage towards the cross-conveyor belt. The crop achieves sufficient momentum to be spread evenly over the entire depth of the belt, even when driving downhill.

Thanks to the spring-damped suspension, the baffle curtain, together with the feed roller, can deflect upwards to ride over larger volumes of forage.

## Full flexibility

If necessary, the crop press roller can easily be raised, i.e. deactivated, in a few steps.

This can be particularly useful for bulky crops such as hay, straw or alfalfa.

# Reliability



## Cross-conveyor belts

The two cross-conveyor belts are designed for power and strength. The pick-up places crop over the full width of the belts so they can transport the forage sideways to be deposited in a loose swath.

## Maximum output

Thanks to the 2'11" high rear wall and the 2'11" deep cross-conveyor belts, the Mergento works reliably even with high volumes of forage. Crossbars ensure that even bulky crops such as hay or straw are transported reliably to the swath.

## Loose swath placement without dragging

On the Mergento, the cross-conveyor belts take over the major part of transporting the crop. The forage only comes into contact with the tines of the pick-up for a short time. This has a huge advantage compared to rotary or comb rakes, because the crop goes through several movements without being dragged across the ground.

The result is a loose, airy swath. This means that the forage can be raked into a swath in good time and yet it can still dry in the wind.

## Variable belt speed

The cross-conveyor belts are driven by the on-board hydraulics. The belt speed is easily adjustable by valve to match the volume of forage and the following harvest machine.





## Durable

The cross-conveyor belts are designed for maximum service life. The belts are made of a fabric reinforced rubber. The crossbars on the belt surface are vulcanised for a permanent bond. Two longitudinal webs are also vulcanized on the inside. These run in the guide grooves of the belt rollers and prevent the cross conveyor belt from off tracking.



## Perfect forage flow

The cross-conveyor belt is positioned 4" lower than the pick-up transfer point. The forage virtually falls freely onto the conveyor belt. The following forage pushes the material on the belt towards the rear. This guarantees perfectly shaped swaths and reliable operation both downhill and with short forage material.

## Tensioned without the need for tools

The tension of the belts can be adjusted quickly and without tools by rotating the hole matrix disc at the back.

## Easy to maintain

For easy maintenance and cleaning, the two cross-conveyor belts can be unbolted.

A secure bolted connection over the entire belt width guarantees durability as well as making the belt easy to remove when required.

This makes it easy to clean the belt rollers if necessary.

# Versatility



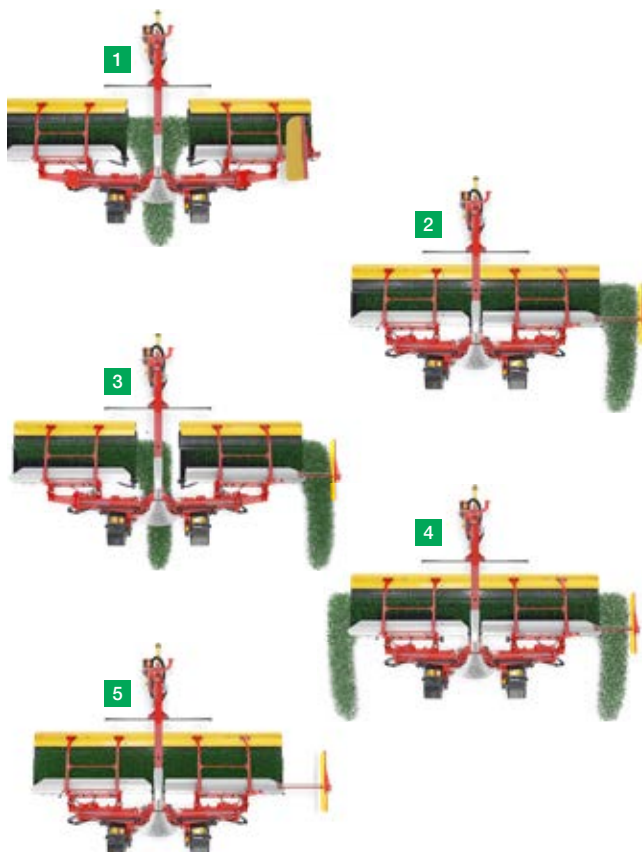
## The MERGENTO's versatility makes it even more attractive

Every need is fulfilled when it comes to versatility. You can flexibly adjust swath placement depending on the shape of the field, the volume of forage and the following harvest machines. At the same time, the MERGENTO is easy to use.

Thanks to the merger technology, even the multiple movements of the crop take place without dragging.

### Variable swath placement strategies

You can conveniently set the direction of rotation and position of both cross-conveyor belts individually from the tractor cab. This lets you choose different swath configurations.







## It's your choice ...

- 1** Center swath placement: The two belt units convey the forage into the middle at a distance from each other that you can define. The swath width can be varied between 2'7" and 6'6".
- 2** Side swath to the left or right: The gap between the two belt units is reduced to a minimum. With both belts rotating in the same direction, the mown material from the entire working width is deposited either on the left or on the right.

For a perfectly shaped swath with side placement, a swath curtain is available as an option on the right. The swath width can be conveniently adjusted hydraulically up to 4'7" from the tractor cab. When not in use, you can simply fold it vertically.

An optional conveyor belt connection prevents forage from being lost between the belts when merging short material on rough ground. A hydraulic cylinder automatically connects the two belts when they are moved together and disconnects them when the belt units are separated.

- 3** Two separate swaths: Both belts rotate in the same direction, but the two belt units are separated by a gap that you define, so that each unit deposits a separate swath.  
With this swath configuration, for example, you can turn two swaths of straw at the same time.
- 4** Convey from the inside out: The two belts rotate outwards and each deposit a swath. The distance between the two belt units is either reduced to a minimum in order to cover the entire surface or maximized, for example, to leave a centrally located mowing swath untouched.
- 5** Loading forage: The belt can be switched off for a short time. This allows the crop to be transported away from awkward locations.

# Best ground tracking



## Collect everything, as long as it's clean?

Forage harvesting is about collecting all the forage lying in the field. But only the forage.

Collection losses must be kept to a minimum so that the full potential of nutrients can end up at the feed barrier. At the same time, dirt collection needs to be avoided. This is because forage contamination has a doubly negative effect in terms of supplying nutrients to livestock:

- Lower forage value
- Lower forage intake by the livestock

The increase in crude ash content due to dirt collection inevitably results in dilution of all other nutrients. For every 10 g of crude ash, about 0.1 MJ of net energy content for lactation is lost in each lb of dry matter due to dirt collection.

In addition, contaminated forage is consumed by livestock in smaller quantities. The reason for this is because it tastes different, and it is not as digestible.

## The critical level of a few centimeters

Harvesting machines therefore need to work as close to the ground as possible without scraping. If the field is not level, special attention must be paid to ground tracking of the machinery.

In keeping with the PÖTTINGER philosophy, MERGENTO is also characterized by its unique ability to adapt to every contour and undulation of the terrain.

The interaction of tracking rollers and the advanced kinematics of the center pivot mounting results in three-dimensional ground tracking that is second to none.





## Perfect ground tracking

On each belt unit, two tracking rollers are located very close to the point of tine engagement so the pick-up is guided perfectly over bumps in the ground. They track the ground over almost the full working width. This ensures smooth operation on uneven and soft ground.

Compared to skids, the rollers are wear-resistant. In addition, there is no risk of damaging the soil on damp ground.

## Additional skid protection

Skids are also attached to the outside of each belt unit. These are positioned slightly higher than the tracking rollers. They only come into contact with the ground in exceptional situations to prevent forage contamination and damage to the pick-up on the edge of embankments.

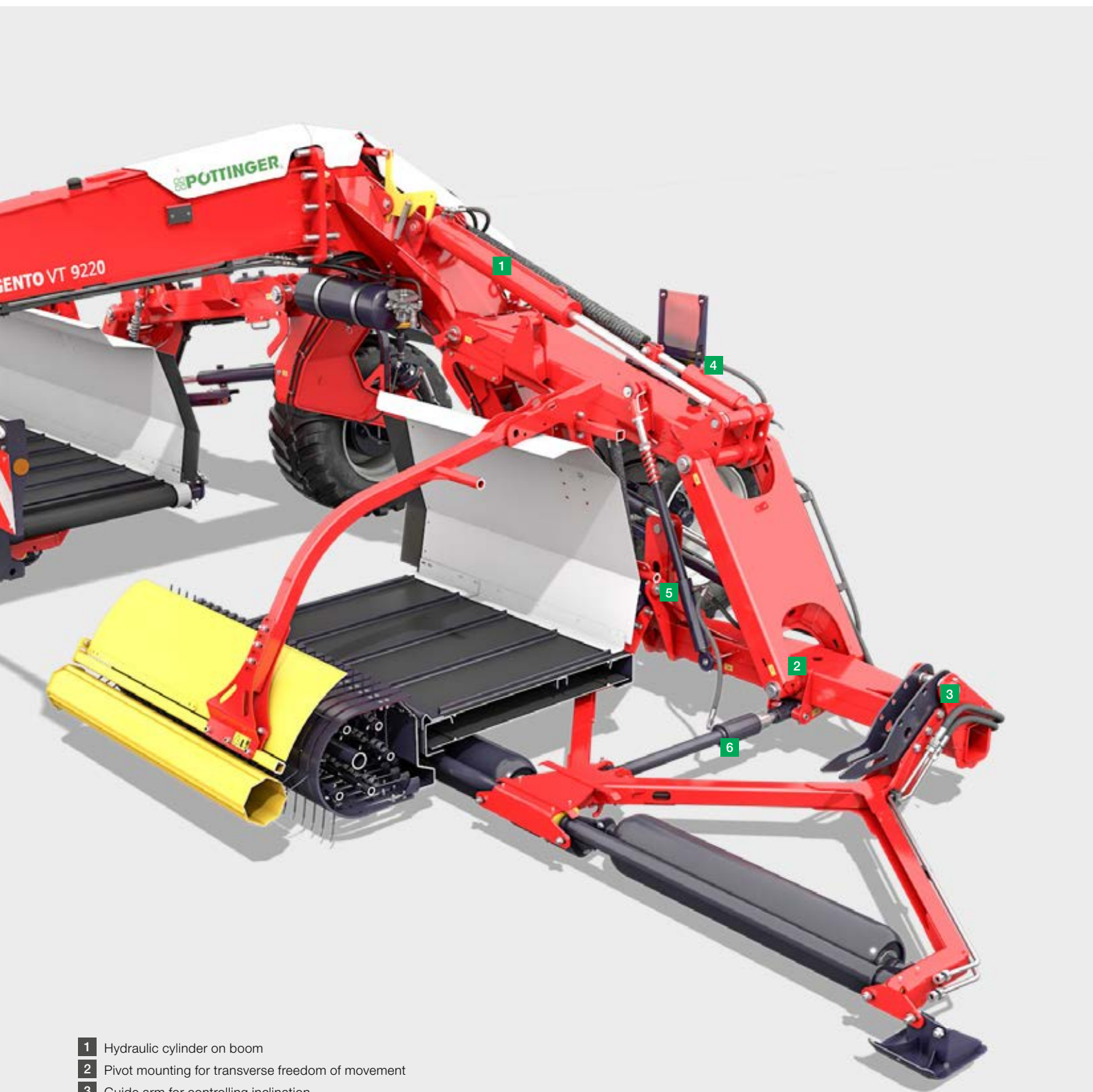
## Central height adjustment

The working height is set by the position of the tracking rollers. A hand crank for adjusting the working height is fitted on the back of each of the two belt units.

Hydraulic height adjustment from the tractor cab is available as an option. This includes an indication on the control terminal of the current raking height.

To minimize forage contamination, the tines should ideally pass at least 1" above the ground.

# Best ground tracking



- 1 Hydraulic cylinder on boom
- 2 Pivot mounting for transverse freedom of movement
- 3 Guide arm for controlling inclination
- 4 Hydraulic weight alleviation
- 5 Stabilizer cylinder for transverse movement
- 6 Stabilizer cylinder for adjusting inclination



## 3D ground tracking

The complete freedom of movement provided by the center pivot mounting of the belt units ensures constant weight alleviation over the entire working width at the same time as providing the basis for three dimensional ground tracking. The ingenious design of the boom reacts in a split second to any bumps in the ground. At the same time, the hydraulic weight alleviation of the two booms ensures a low contact pressure of the two belt units. This means:

- Lower tension on the frame of the merger
- Maximum soil conservation

The hydraulic weight alleviation system is adjusted using a double-acting spool valve. A pressure gauge for reading the ground pressure is integrated into the mounting frame.



### Freedom of vertical movement

The hydraulic cylinder on the boom lowers the belt unit to operate in the floating position for vertical ground tracking. This provides a vertical freedom of movement of  $+18' / - 7''$ .

### Transverse movement

The pivot mounting ensures an enormous freedom of movement at right angles to the direction of travel. Together with the up and down movements of the boom, an enormous transverse freedom of movement of  $+30^\circ / -13^\circ$  is achieved.

At the headland, the belt unit is locked by a hydraulic cylinder to prevent it from swinging out.

### Inclination adjustment

The low-slung linkage between the upper pivot axis and the lower hydraulic arm ensures lightning-fast inclination adjustment in the direction of travel.

The cross-conveyor belts can tilt upwards by  $11.5^\circ$  in the direction of travel when approaching bumps. This prevents the pick-up tines from scraping the ground.

# Convenience and efficiency



## Enjoy your work

What you enjoy doing, you enjoy doing well. That's why at PÖTTINGER we make sure your work is as convenient as possible - we also do everything we can to ensure that you really enjoy your work.

Raking with the MERGENTO is definitely something you can look forward to. The intuitive operation, the handling at the headland, and especially the well thought-out automatic functions will make the PÖTTINGER merger one of your favorite machines.

## Unbeatable at the headland

At headlands, the high ground clearance guarantees that even large swaths can be driven over without damaging them.

- 20" in the side swath position
- 22" in the center swath position

To achieve this clearance, the booms are raised vertically and the pick-up is also tilted back. The full clearance height is reached quickly to enable fast turning maneuvers.

Raising the belt units vertically means that they are not split while in side swath mode - so there is no risk of forage falling to the ground.

We also provide you with an individual belt lifting system with electrical preselect as standard for raking in center-swath mode headlands and field borders that only need one belt width.





## Belt automation – the ultimate in operating convenience and work quality

With MERGENTO, the cross-conveyor belts switch off automatically when they are raised at the headland - and start running again automatically when they are lowered for the next pass.

This guarantees precise swath ends and beginnings. In addition, residue forage lying on the belt is not scattered at the headland. The driver saves a lot of time because there is no need to empty the cross-conveyor belt at the end of each swath.

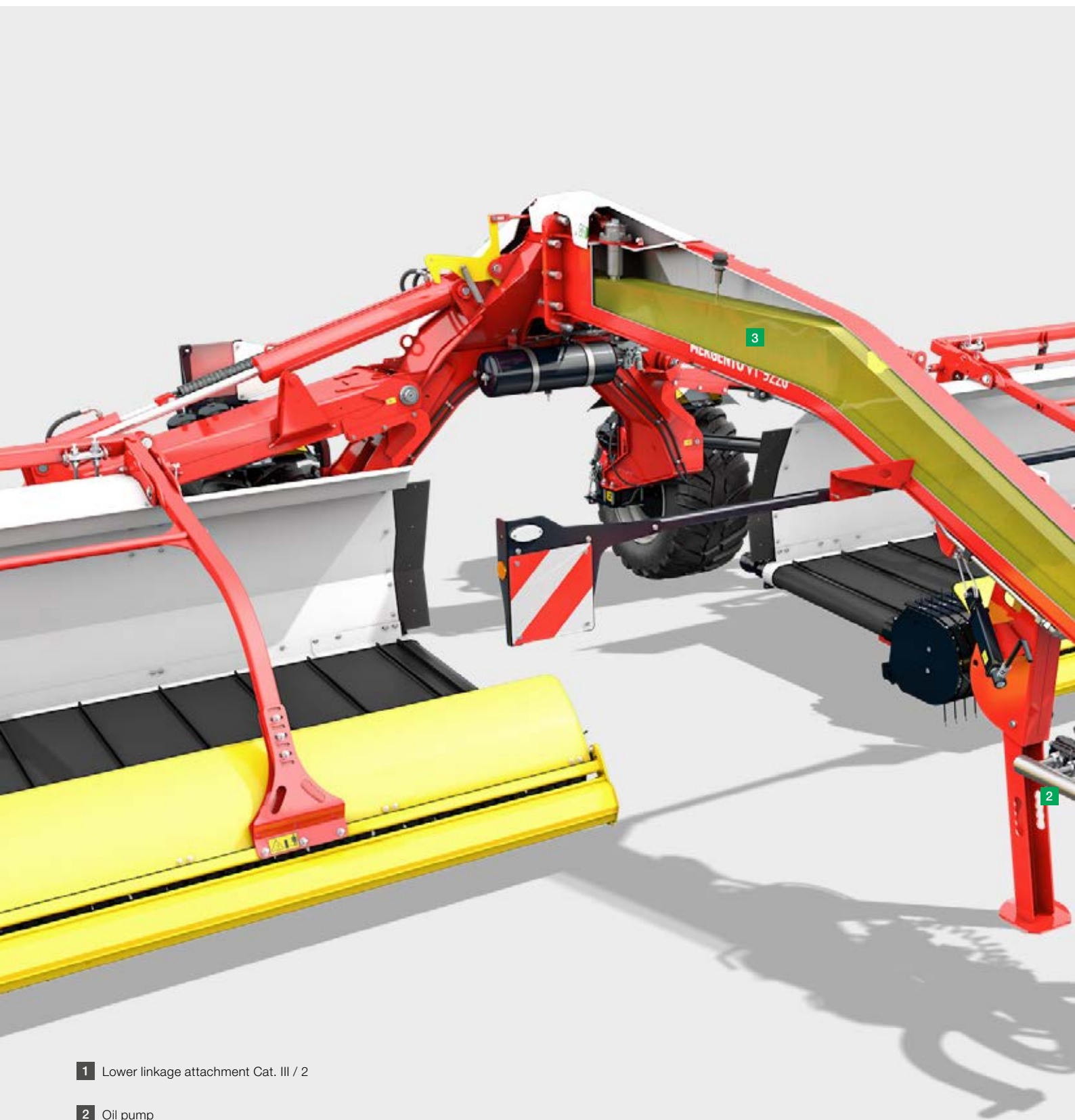
The exact timing for switching on and off can be freely adjusted.

## Optional light for optimal visibility

Harvesting can mean a long day in the field. For optimum illumination of the work areas, MERGENTO can be equipped with an optional LED light package.

The powerful LED floodlights provide the best view of the machine and your working results.

# Convenience and efficiency



- 1 Lower linkage attachment Cat. III / 2
- 2 Oil pump
- 3 Hydraulic oil tank integrated into the main frame





## MERGENTO - a trusty partner

Our engineers have succeeded in creating a compact machine that can withstand the highest demands in the field. Weighing in at 10471 lbs, MERGENTO offers the balanced combination of strength and maximum soil conservation.

The basic structure of the PÖTTINGER merger is the solid yet simple frame construction. The drawbar is kept narrow to offer the best view from the tractor seat to the belt unit pick-up. In addition, for merging center swaths, the high frame and wide spacing of the two axles provide maximum clearance of 6'6" x 4'3".

### Chassis

Two different tire packages are available.

- 400/70-20 Standard
- 500/45 R 22.5 optional

### Mounting

The MERGENTO is attached to the tractor using a Cat. 3N lower linkage. This is designed for an especially tight turning angle. All cables and hoses are routed tidily through the hose holder.

### Hydraulic drive

Both the pick-up and the cross-conveyor belts are driven hydraulically. An oil pump consisting of three units makes it possible to individually control the pick-up as well as the left and right cross-conveyor belts.

The oil pump is located directly on the mounting frame. This means that the PTO shaft always runs in a straight line, even when cornering. The hydraulic oil pump is driven at 540 rpm. To save fuel, it is also possible to use 540 E and reduced engine speed.

The 42 Gal oil tank for the on-board hydraulics system is integrated into the main frame for protection.

# Convenience and efficiency



## Enhanced safety on the move

During road transport, the two belt units are folded up hydraulically and automatically secured by the hydraulic transport interlock.

The low center of gravity and compact dimensions of 13'1" in height and 9'10" in width enhance safety on the road. To increase ground clearance for uneven field entrances, both belt units can be pushed up hydraulically.

Mudguards, warning signs and LED road lights are standard.

## Optional air brakes

For increasing safety when driving on rough terrain or at high transport speeds, the MERGENTO can be equipped with air brakes as an option. The automatic brake servo delivers the best braking force in road transport and for optimum conservation of the soil during operation in the field.

## Quick and easy maintenance

Our engineers have made sure that you can keep your MERGENTO in peak condition with a minimum of effort. Long greasing intervals and easily accessible greasing points allow you to make efficient use of harvest time, which is often very short.

## Service counter

Who last greased the machine, and when? A service counter is provided as standard to inform you of the service intervals using a display on the terminal. If the service counter has expired, the Service data screen is displayed first next time you start the machine. This lets you easily keep track of upcoming service work.



## Choose the control system that best suits your needs

The MERGENTO is equipped with an ISOBUS-compatible Selectline preselect control system – aka the job computer. This can be connected directly to an ISOBUS connection cable or one of the control terminals available as an option. It's your choice:

- 1 Any ISOBUS terminal via ISOBUS cable
- 2 EXPERT 75 control terminal
- 3 SELECT CONTROL control terminal

The machine's hydraulics are controlled directly using the control terminal. For the functions that are operated by the tractor's hydraulics, both variants use electronic pre-selects. In this case the function is performed by the spool valve on the tractor.



### Simple operation

Regardless of whether you use the control terminal supplied as an option, or your existing ISOBUS terminal, you can always adjust the settings conveniently from the cab.

- Direction of rotation of the cross conveyor belts (direct)
- Belt automation at headland (direct)
- Individual lifting (pre-select)
- Folding for transport incl. safety interlock (pre-select)
- Swath width display for center swath
- Maintenance management
- Hour and hectare counter
- Pre-selection and display of the raking height (optional)

The MERGENTO is ISOBUS AUX compatible. This means that you can also assign each function to a button on your ISOBUS-capable tractor joystick.

### Low requirements for the tractor

To operate the MERGENTO you only need one double-acting spool valve each for lifting and folding and one for setting the swath configuration. An additional double-acting connection is required for the optional swath curtain.

A power beyond or load sensing system is not required.





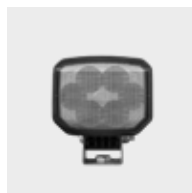




**Swath curtain**



**Automatic conveyor belt connection**



**LED floodlights**



**Pneumatic brakes**



**Tires  
500/45 R22.5**

MERGENTO VT 9220 ☐

☐

☐

☐

☐

☐ = Optional

## MERGENTO

## VT 9220

Working width center swath	26'3" - 30'2"
Working width side swath	24'11" - 28'3"
Working width side swath DIN	24'3"
Swath width centre swath	2'7" - 6'7"
Swath width side swath with swath curtain	1'4" - 4'7"
Number of pick-up units	2
Pick-up width (tine-to-tine)	11'6"
Transport width	9'10"
Transport height	13'1"
Transport length	19'
Power requirement	90 hp
Mounting	Cat. 3N
Tires on transport chassis	400 / 70-20 (500 / 45 R 22.5)
Tare weight	10,472 lbs

Cat. 3N = dia. 3 / width 2



## MyPÖTTINGER – it's easy. Anytime. Anywhere.

### Benefit from numerous advantages

MyPÖTTINGER is our customer portal that provides you with key information about your PÖTTINGER machines.

Get specific information and useful tips on your PÖTTINGER machines in "My machines". And find out more about the PÖTTINGER product range.

### My machines

Add your PÖTTINGER machinery to "My machines" and assign a name. You will receive valuable information such as: useful tips on your machine, operating instructions, spare parts lists, maintenance information, as well as all the technical details and documentation.

### Info on the product range

MyPÖTTINGER provides you with machine-specific information for all machines built starting 1997.

Scan the QR code on the machine's data plate with a smartphone or tablet or go to [www.mypottinger.com](http://www.mypottinger.com) and enter the machine number from the comfort of your own home. You will immediately receive all the information on your machine, such as: instruction manuals, equipment options information, brochures, photos and videos.





## Rely on the original

PÖTTINGER ORIGINAL PARTS meet the highest demands in terms of functionality, reliability and performance. These are characteristics that PÖTTINGER is committed to delivering.

That is why we manufacture PÖTTINGER ORIGINAL PARTS from the highest quality materials. We ideally match each individual spare part and wear part to your machinery's overall system. This is because different soil and operating conditions often need to be taken into consideration.

We have been listening to our customers and now offer three different lines – CLASSIC, DURASTAR and DURASTAR PLUS – to make sure you have the right part to meet every requirement. ORIGINAL PARTS are worth every cent, because know-how cannot be copied.

## Your advantages

- Immediate and long-term availability.
- Maximum durability thanks to innovative production processes and the use of the highest quality materials.
- Avoidance of malfunctions due to a perfect fit.
- The best working results thanks to optimum match to the overall system of the machine.
- Save time and costs thanks to longer replacement intervals on wear parts.
- Comprehensive quality testing.
- Ongoing advancement through research and development.
- Worldwide spare parts supply.
- Attractive, competitive prices for all spare parts.

## Wear parts

The CLASSIC line is for standard duty applications. With these ORIGINAL INSIDE parts we have defined the benchmark for quality, best price/performance ratio and reliability.

DURASTAR is the innovation on the wear components market – durable, high quality, productive and reliable.

Are you used to putting your machines to work in the most extreme conditions? Then the DURASTAR PLUS line is the right choice for you.



## More success with PÖTTINGER

- A family-owned company since 1871  
Your reliable partner
- Specialist for arable and grassland
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