Folding hoe technology FLEXCARE V



Flexibility meets precision



Flexibility meets precision





The PÖTTINGER FLEXCARE row crop cultivator makes crop care easy thanks to its precise depth control and a wide range of weeding tools. Ultimately, the FLEXCARE offers full flexibility and application specific customisation for deployment in a variety of crops and is the perfect combination of precision, crop care, and efficient weed control.

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Welcome to sustainability

PÖTTINGER crop care machines are the perfect partners for sustainable and resource-conserving farming.

Successful crop care, starting with precision sowing (e.g. exact placement of the seed) and continuing with plant specific crop care measures, ensures the crop maintains its growth advantage over weeds until it is time for harvest.

Factors for successful mechanical crop care

Various factors influence the success of mechanical crop care with the aim of optimising the growth of the crop. In addition to crop-specific characteristics, such as changes in sensitivity at different stages of growth, other factors include the effect and density of weeds.

The soil conditions in the field and the weather conditions throughout the planting season are decisive and have a major influence on the success of the crop.



The crop care and sowing factors

The development of the crop plants plays a key role in the success of crop care. The aim is to give the crop a growth advantage over the weeds in order to minimise the potential damage caused by the weeds.

Decisive factors for the success of well-developed crops include achieving the optimum sowing time, seed quality and seedbed preparation. Also, the precision of the chosen sowing method is also decisive for the rapid, uniform development of the young crop plants.

The sowing process lays the foundation for the success of the crop care measures. Parameters here are precision planting or drilling, choosing the right row spacing, and also exact placement interval and depth in the seed slot.





The soil factor

Mechanical crop care machines need to be set up to perfectly match the site-specific conditions.

The soil conditions include soil type, soil state and soil moisture. The timing and intensity of the chosen mechanical crop care measures are then determined accordingly. The quantity of stones in the soil, mulch layer and previous tillage determine the choice and setting of crop care tools.



The weather factor

Timing crop care to coincide with optimum weather conditions can have a very positive influence. In addition to the air temperature, sunny periods and dry conditions are best. This makes it more difficult for weeds that have been uprooted or cut off to regrow, because they wilt quickly on the soil surface when exposed to sunlight.

The weeds factor

The composition of the different weeds growing next to the crop plants is crucial for choosing the right crop care strategy.

Seed weeds reproduce generatively by scattering their seeds. In order to minimise competition with the crop plant, seed weeds are best controlled when the cotyledons emerge by covering them with soil or uprooting them.

Root weeds, on the other hand, primarily reproduce vegetatively by resprouting. Reliable control can only be achieved by cutting off the newly sprouted plants.



The equipment factor

PÖTTINGER crop care machines feature a wide range of settings so that they are prepared to handle the whole spectrum of conditions in the field.

When hoeing row crops, it is important to slice through the soil surface as shallowly and completely as possible. Reliable weed control and simultaneous protection of plant roots and capillary water reserves are the result of using equipment that has been set up correctly.

Working methods of mechanical weed control

The results achieved by mechanical crop care machines are due primarily to a combination of three working methods. The combination and effectiveness of the methods varies depending on the way the machine is set up and the operating conditions:

- Cutting: The leaves are completely separated from the root system. The plant stops growing as a result. The root system perishes and the leaves dry out.
- Burying / uprooting: Photosynthesis and nutrient uptake are stopped so that the weeds die.
- Breaking up incrustations: The oscillating movement of the weeding tools effectively breaks up incrustations. The exchange of water and gases between the soil and the ambient atmosphere is promoted so that the crop is vitalised.



Modular configuration

All hoe elements have a standardised, modular configuration. To increase machine utilisation, three to five tools can be attached to each hoe element and set to a wide range of row spacings.

The hoe elements can be quickly and flexibly adjusted to the on-site conditions and type of crop. This means that the FLEXCARE row crop cultivator can be specifically adapted to each farm and their tractors.

Short changeover times

High outputs are achieved thanks to short changeover times because the machine is so easy to set up. Independently of varying row spacings, different soil conditions, and stages of crop development, the row crop cultivator can be adjusted to any site-specific conditions in a matter of minutes.

- Set the flanged wheels to the track width of the tractor
- Position the hoe elements
- Align the weeding tools
- Set the exact working depth
- Adjust the following tools

The most important settings can all be carried out in the field without the need for tools.





The basic version

The FLEXCARE row crop cultivator can handle row widths between 25 and 160 cm. The number of hoe elements can be freely selected depending on the machine type.

Up to five tools can be mounted on each hoe element. All weeding tools are equipped with a spring hoe clamped to the adjustment rail.

The basic version of the FLEXCARE is already fully equipped for inter-row work.

Equipment options

PÖTTINGER offers various weeding tools and following tools to enhance the flexibility of the FLEXCARE.

The following tools are available:

- Duck foot shares 140, 160 or 180 mm
- Edging plate 90 mm
- Weeding blade 180 mm

Fully equipped with plant protection discs, following tools and camera guidance, the FLEXCARE row crop cultivator delivers impressive precision and intra-row weeding ability.

Basic equipment



2 Hydraulic shift frame

3 Flanged wheels

4 Parallelogram mounting



FLEXCARE V 6200 with basic equipment options

8 rows with 75 cm spacing and central lifting

Tractor mounting

With its centre of gravity close to the tractor, FLEXCARE guarantees precision row guidance. Thanks to a choice of different lower linkage and top link positions, the FLEXCARE matches a wide range of tractor geometries.

- FLEXCARE V 4700 and V 6200: Cat. 2 and Cat. 3
 FLEXCARE V 9200: Cat. 3
- 5 lower linkage and 2 top link positions

Hydraulic shift frame

A hydraulic shift frame is integrated into the main frame to optimise plant row tracking.

- Shift path +/- 25 cm
- Controlled manually, or automatically with optional electro-hydraulic camera guidance

Flanged wheels

The large flanged wheels with a diameter of 450 mm supplied as standard increase the precision of the FLEXCARE. Smooth running is ensured during operation.

- FLEXCARE V 4700 and V 6200 are adjustable for track widths between 150 cm and 225 cm
- FLEXCARE V 9200 is adjustable for track widths between 180 cm and 240 cm

Parallelogram mounting

Each hoe element is mounted on a parallel linkage for optimum ground tracking. Ground pressure and cultivation performance can be adjusted using an optional doubleacting hydraulic cylinder.



Fully equipped version





FLEXCARE V 6200 with all equipment options

8 rows with 80 cm spacing and individual lifting

Optional camera system

The camera system provides the best conditions for high area coverage and maximum precision.

Single-beam frame

All the hoe elements are mounted on the same full-length frame. This means that all hoeing and weeding tools operate close to the tractor and at the same height.

Depth wheels

The depth wheels track the contours of the ground to guide the machine. They keep the tools at their precisely set depth.

Hoe elements

The hoe elements feature a modular configuration for flexible operation. This allows rapid adjustment and expansion of the tools for different row widths and crops.

Hoeing tools

The working width of the hoe elements can be adjusted without the need for tools. This ensures that the hoeing band is optimised for all conditions.



Hoe element









The hoe element

Plant protection disc

The plant protection disc runs alongside the duck foot shares to protect the plants from soil that is thrown up during the hoeing process. They provide the necessary protection, especially when hoeing between young plants.

Spring hoe

All hoe shares on the FLEXCARE are attached to a spring hoe. This ensures a tidy cut and optimum crumbling of the soil because the tools oscillate during operation and at the same time reduce the tractive force required. In addition, this allows each share to be adjusted separately in its working depth and quickly exchanged if necessary.

Shares

Duck foot shares and weeding blades are available for the FLEXCARE row crop cultivator, which, in the right configuration, ensure optimum working results.

Rear parallel linkage

The tools following the hoeing element are depth-guided independently by a separate parallel linkage. The tension of the suspension springs in the parallel linkage is used to adjust the aggressiveness and pressure of the tools in stages.

Weeding tools



Weeding tools are used for shallow mechanical crop care down to a depth of 5 cm, offering a wide range of options. The FLEXCARE row crop cultivator is designed so that the tools can be exchanged quickly at any time.





Duck foot share 140 mm

The universal tool on the FLEXCARE V. Its working width of 140 mm ensures maximum flexibility of use.

- With angled leg
- Legs that can be mounted facing inwards or outwards
- For row spacing starting from 37 cm

Duck foot share 160 mm / 180 mm

The optional 160 mm or 180 mm wide duck foot shares provide more overlap to guarantee that they cut through the weeds reliably.

- With straight leg
- 160 mm for row spacing starting from 45 cm
- 180 mm for row spacing starting from 50 cm

The shares themselves are guided by a spring hoe. This makes it possible to set individual shares to work higher or lower.

In practice, the shares mounted in the centre of the hoe element tend to be set lower. The spring hoe causes the tools to oscillate, so the machine is easier to pull and the soil crumbles better.

Weeding blade 180 mm

Hoeing with weeding blades at an early stage of growth moves the flow of soil away from the row of plants and effectively prevents them from being covered with soil. When hoeing at a later stage of growth, the share is turned the other way so that it actively moves the soil towards the row of plants.

- Use for row spacing from 45 – 80 cm
- Plant protection discs cannot be used

Edging plate 90 mm

For ridging within the row of plants: With some crops, such as soybeans and maize, weeds can be very well regulated in the row by covering them with soil.

- This requires 160 mm or 180 mm duck foot shares with a straight leg
- Clamp mounting on the share leg
- 45 80 cm row spacing

Weeding tools

The tools that follow behind the hoe element are mounted on a rear parallel linkage. This ensures optimum ground tracking. In addition, the parallel linkage allows the finger hoes and the tine hoe to be lifted into the parking position when not in use, eliminating tedious dismantling work.

Finger hoe

The fingers reach into the plant row from both sides to uproot and bury weeds at the cotyledon or filament stage.

The aggressiveness can be gradually increased by adjusting the position and angle as the resilience of the crop increases.

- For intra-row weeding
- Medium hardness handles all crops
- 310 mm for row spacing starting from 37.5 cm
- 370 mm for row spacing starting from 55 cm

Tine hoe

The sifting action of the individually removable, oscillating spring tines deposits organic matter on the surface, where it reliably wilts.

- Can be used for inter-row and intra-row work
- For row spacing between 25 and 80 cm
- 7 mm thick, removable spring tines
- Adjustable tines can be set to aggressive or sweeping

Plant protection disc

When used with duck foot shares, large diameter plant protection discs protect young crops from being covered with soil.

- Can be locked in upper position
- Easy to remove
- Use for 45 80 cm row spacing

Hoe element extension 55 - 80 cm

This optional extension increases the number of shares to 5, giving the hoe element a total working width of 80 cm.

- Unit including spring hoe
- With 180 mm duck foot share as standard
- Stainless steel adjustment rail

Frame extension 40 cm

With the 40 cm wide frame extension, the FLEXCARE can be adapted even more variably to changing site conditions. It can be used to extend the working width of the row crop cultivator in situations where the hoe elements need to be positioned asymmetrically or an uneven number of rows needs to be processed.

Deployment examples

1 Deployment example: Maize row width 75 cm

2 Deployment example: Sugar beet row width 45 – 55 cm

3 Deployment example: Soybeans row width 45 – 55 cm

Flexible and lightweight structure

The configuration of the FLEXCARE hoe elements can be matched exactly to meet your needs. The FLEXCARE can be converted for different deployment scenarios within a very short time.

■ = Standard, □ = Option

Deployment scenario: Maize row width 75 cm

- Duck foot share 180 mm with straight leg (1x)
- □ Duck foot share 180 mm with straight leg (2x)
- □ Hoe element extension 55 80 cm
- Duck foot share 140 mm with angled leg (2x)
- Plant protection disc
- Parallel linkage following tools
- □ Finger hoes 370mm

Deployment scenario: Sugar beet row width 45 – 55 cm

Duck foot share 180 mm with straight leg (1x)
 Duck foot share 140 mm with angled leg (2x)

Deployment scenario: Soybeans row width 45 – 55 cm

- Duck foot share 180 mm with straight leg (1x)
- Duck foot share 160 mm with straight leg (2x)
 Edging plate 90 mm

Prerequisites for perfect working results

Perfect results can only be achieved with the right choice of hoe in relation to the sowing width, row spacing and tractor track width. The aim of the process is to work as close as possible to the crop without damaging the crop or its root system.

A decisive configuration

The tractor track width and the number of rows to be processed have a decisive influence on the configuration of the row crop cultivator. With a symmetrical set-up, the same number of rows

are located to the left and right of the tractor centreline. With an asymmetrical set-up, the number of rows differs. In order to utilise the full range of the shift frame even with an asymmetrical set-up, we recommend equipping the FLEXCARE with the optional frame extension.

Asymmetrical: there are more rows to be processed on the right of the tractor centreline than on the left

Symmetrical: there are the same number of rows to be processed to the left and right of the tractor centreline

For crops with row spacings of 25 to 30 cm, such as cereals or special crops, one hoe tool is used per row. The distance to the row of plants is determined by choosing the width of the duck foot share. In order to minimise the overall weight of the FLEXCARE, each hoe element processes three rows.

If a row spacing of 30 to 55 cm needs to be processed, one hoe element is used per row. For successful weed control between the rows, the hoe element is equipped with three inter-row hoe tools.

With five hoe tools, row spacings between 55 and 80 cm can be processed. This promotes the growth of maize and sunflower seeds, for example.

For row spacings wider than 80 cm, two hoe elements per row can be used.

ROW CROP ASSIST

ROW CROP ASSIST makes row widths easy

With its machines and digital solutions, the arable farming specialist PÖTTINGER is helping to make crop care work easier and even more precise. The new online application ROW CROP ASSIST gives interactive support to get the optimum configuration of FLEXCARE row crop cultivators. First, it requests information on the planting process and the tractor that will be used for the crop care work. The application then shows the optimum row crop cultivator configuration in a way that is clear and accessible to everyone.

Regardless of whether maize, sugar beet or soybeans, it is important to work as close to the plant as possible to get optimum working results. On the FLEXCARE row crop cultivator, both the row widths and the number of hoe elements are variable.

The ROW CROP ASSIST app provides support before and after buying a row crop cultivator to configure the machine in the best way possible depending on the seed drill and crop care technology used.

Adapts flexibly to your tractor

The track and tyre width of the existing tractor can be entered in ROW CROP ASSIST. Based on specified row width and number of rows, ROW CROP ASSIST shows you the best FLEXCARE configuration.

In addition to the optimum machine width, the correct number and setting of the hoe elements (symmetrical, asymmetrical) are also displayed. The offset is calculated automatically.

This QR code takes you directly to the app.

The highest precision

The ultimate in precision

The FLEXCARE row crop cultivator has been engineered to deliver maximum precision, weeding between plants and hoeing the soil.

In order to maintain the set working depth even on uneven terrain and in varying soil conditions, the hoe elements are mounted on a parallel linkage.

This ensures constant adaptation to the ground contours and a uniform working depth.

To ensure the most effective process even in tough conditions, hydraulic adjustment of the ground pressure applied to all tools is available as an option.

Integrated shift frame

The integrated hydraulic shift frame compensates for inaccurate tracking.

The shift frame is controlled either by a double-acting spool valve or by camera.

A side shift of +/- 25 cm is possible thanks to two chrome steel shafts with special, maintenance-free plain bearings.

Because the shift frame constantly adapts to the row, plant damage and losses are avoided. A narrow hoeing band is the result.

Camera control for a narrow hoeing band

A 2D camera system is available as an option for the FLEXCARE row crop cultivator to keep the hoe elements precisely in line. In conjunction with the electro-hydraulic shift frame, the rows are detected by a 2D camera and the plant detection software to optimally align the row crop cultivator.

A second synchronised camera is also available as an option. This further increases the accuracy.

The automatic camera-assisted shift system on the FLEXCARE features two bright LED floodlights as standard to ensure the work area is completely illuminated. Ultimately, they ensure precise control of the hoeing and weeding tools, even in low light conditions.

That is why the FLEXCARE is perfect for operating right into the night.

Precision work

The prerequisite for a precise hoeing process is accurate row tracking.

PÖTTINGER achieves this thanks to the compact design of the machine and its large 450 mm diameter flanged wheels, and by mounting the row crop cultivator close to the tractor.

The single beam 180 x 180 mm cross-section frame and the wide mountings of the hoe elements provide the necessary strength and stability.

The highest precision

Lifting the hoe elements at the headland reduces overlaps and sections being weeded multiple times. There are two control options for this: Central lifting or individual lifting.

Central lifting

Using the central lifting system hydraulically actuates all hoe elements together from a single-acting spool valve. This means that all hoe tools are raised and lowered at the same time.

Individual lifting

Using the individual lifting system, which is available as an option, each hoe element can be electro-hydraulically lifted and lowered on its own powered by the tractor's double-acting hydraulic circuit. There is a choice of two different control terminals for operating the individual lifting system.

Easy to use

Easy adjustment

Setting up the machine plays a decisive role in achieving perfect crop care results. PÖTTINGER guarantees simple and time-saving adjustment of the individual elements.

Straightforward adaptation

With the FLEXCARE row crop cultivator, there is no need for time-consuming measurement and alignment of the weeding tools. A preset hole matrix and indicator scales on each component make it easy to set up all the tools.

Equipped for every row width

The FLEXCARE row crop cultivator can be optimally adapted to all crops and operating conditions thanks to its wide selection of adjustment options.

- Simply set and change the row width in 25 mm steps using a hole matrix; secure in place using a springloaded pull pin and eccentric clamp
- Set the working width of each hoe element at 15 mm intervals using a hole matrix without the need for tools
- Depth adjustment is infinitely variable using a mechanical spindle with scale.
- Each tool leg is height adjustable using a clamped connection. Notches with 15 mm steps provide an indication.
- The position and angle of the following tools is easy to adjust.

Convenient operation

Equipped with the latest technology, the FLEXCARE row crop cultivator guarantees convenient operation. This not only saves time, but also saves resources and protects the plants.

Low maintenance requirement

The parallelogram mounting is equipped with sealed plain bearings for minimum maintenance. These are easy to replace in order to retain row tracking accuracy at high operating speeds.

Space saving storage

The integrated parking stands on the flanged wheels and the support legs at the rear allow the FLEXCARE row crop cultivator to be parked and stored in the transport position.

Full flexibility

"We have been using the FLEXCARE on our farm for two years to incorporate liquid fermentation residues and for controlling weeds early on. In 2023, we hoed 500 hectares of maize with the FLEXCARE. We particularly appreciate the flexibility of the hoe. The individual shares can be easily adjusted and removed. What's more, the camera system works very well, even in different crops, high levels of airborne dust, or if the sun is low on the horizon."

Anica Hauptmann PAE Marktfrucht GmbH Putlitz | Germany

Digital agricultural technology

Individual lifting

Basicline preselect system

With the Basicline preselect system, each hoe element can be activated directly by pressing the assigned toggle switch.

In addition, the weight of the hoe elements can be alleviated, or hydraulic pressure applied to them.

For greater lifting height at the headland, the hoe elements are lifted automatically and simultaneously with the tractor linkage. This is done using the top link sensor supplied.

The Basicline preselect system is available for up to twelve rows.

Profiline comfort control system

With the Profiline comfort control system, the hoe elements can be lifted directly using certified ISOBUS control terminals.

Each hoe element can be freely assigned to a button. For changing the row widths, multiple configurations can easily be saved in a user-friendly way and called up again at any time.

The Profiline comfort control system divides the total working width into a maximum of 17 sections. With suitable GPS equipment, they can be controlled automatically using Section Control.

BASIC CONTROL

With the BASIC CONTROL system, individual hoe elements can be controlled electro-hydraulically using toggle switches.

The BASIC CONTROL system is compatible with tractors of all ages.

CCI 1200

The 12" CCI 1200 ISOBUS control terminal not only offers a comprehensive range of functions, but can also be used for the entire machine fleet thanks to its manufacturer-independent ISOBUS function.

The CCI 1200 is recommended when using the Profiline comfort control system.

MEMBER OF

Section Control

Section Control automatically switches on and off sections of the FLEXCARE row crop cultivator.

Row guidance with two cameras is recommended for hoeing wedge-shaped fields.

This means the driver can focus entirely on turning at the headland for maximum convenience and the best working results.

AEF certification

Starting in 2024, the FLEXCARE row crop cultivator is connected to the AEF ISOBUS database. This means that information on the functions and compatibility of FLEXCARE can be displayed if needed.

The CCI A3 AUX-N joystick, for example, is a useful equipment option.

Accessories

FLEXCARE	Hoe element 25 – 55 cm	Hoe element extension 55 – 80 cm	Frame extension 40 cm	Hydraulic shift frame	Flanged wheels width adjustable
FLEXCARE V 4700	•			-	•
FLEXCARE V 6200	•			•	•
FLEXCARE V 9200					

	Duck foot share 140 mm, angled	Duck foot share 160 mm, straight	Duck foot share 180 mm, straight	Weeding blade 180 mm, angled	Edging plate 90 mm	
FLEXCARE V 4700						
FLEXCARE V 6200						
FLEXCARE V 9200						

Often ordered together

Hydraulic central lifting	Hydraulic individual lift system	Camera steering with one camera	Additional camera second side
-			

Plant protection disc	Rear parallel linkage	Finger hoe yellow 310 mm / 370 mm	Tine hoe	Jockey wheels 16.0/9.50-8
				_
				_
				•

Configure your own machine.

Technical data

FLEXCARE	V 4700	V 6200	V 9200	
Frame width	4,70 m	6.20 m	9.20 m	
Maximum number of hoe elements	16	20*	20*	
Minimum number of hoe elements	5	7	11	
Transport width (m)	3.00 m	3.00 m	3.00 m	
Transport height (m)	2.50 m	3.35 m	3.90 m	
Transport length (m)	2.20 m	2.20 m	2.20 m	
Frame dimensions	180 x 180 mm	180 x 180 mm	180 x 180 mm	
Underframe clearance	670 mm	670 mm	670 mm	
Ground clearance	450 mm	450 mm	450 mm	
Depth wheel tyres	_	_	16.0/9.50-8	
Weight of basic version ¹	1,475 kg	1,700 kg	2,650 kg	
Power requirement	90 hp	110 hp	160 hp	

* Applies only to central lifting

¹ Basic machine + elements with row spacing of 75 cm

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MyPÖTTINGER is our customer portal that provides you with key information about your PÖTTINGER machines.

Get specific information and useful tips on your PÖTTINGER machines in "My machines". And find out more about the PÖTTINGER product range.

My machines

Add your PÖTTINGER machinery to "My machines" and assign a name. You will receive valuable information such as: useful tips on your machine, operating instructions, spare parts lists, maintenance information, as well as all the technical details and documentation.

Info on the product range

MyPÖTTINGER provides you with machine-specific information for all machines built starting 1997.

Scan the QR code on the machine's data plate with a smartphone or tablet or go to www.mypoettinger.com and enter the machine number from the comfort of your own home. You will immediately receive all the information on your machine, such as: instruction manuals, equipment options information, brochures, photos and videos.

ORIGINAL PARTS

Rely on the original

PÖTTINGER ORIGINAL PARTS meet the highest demands in terms of functionality, reliability and performance. These are characteristics that PÖTTINGER is committed to delivering.

That is why we manufacture PÖTTINGER ORIGINAL PARTS from the highest quality materials. We ideally match each individual spare part and wear part to your machinery's overall system. This is because different soil and operating conditions often need to be taken into consideration.

We have been listening to our customers and now offer three different lines – CLASSIC, DURASTAR and DURASTAR PLUS – to make sure you have the right part to meet every requirement. ORIGINAL PARTS are worth every cent, because know-how cannot be copied.

Your advantages

- Immediate and long-term availability.
- Maximum durability thanks to innovative production processes and the use of the highest quality materials.
- Avoidance of malfunctions due to a perfect fit.
- The best working results thanks to optimum match to the overall system of the machine.
- Save time and costs thanks to longer replacement intervals on wear parts.
- Comprehensive quality testing.
- Ongoing advancement through research and development.
- Worldwide spare parts supply.
- Attractive, competitive prices for all spare parts.

Wear parts

The CLASSIC line is for standard duty applications. With these ORIGINAL INSIDE parts we have defined the benchmark for quality, best price/ performance ratio and reliability.

DURASTAR is the innovation on the wear components market – durable, high quality, productive and reliable.

Are you used to putting your machines to work in the most extreme conditions? Then the DURASTAR PLUS line is the right choice for you.

POTTINGER

More success with PÖTTINGER

- A family-owned company since 1871 Your reliable partner
- Specialist for arable and grassland
- Future-safe innovation for outstanding working results
- Roots in Austria at home throughout the world

Rely on FLEXCARE

- Modular design of hoe elements for different crops and row widths between 25 and 160 cm
- Easy adjustment of hoe elements, weeding blades and following tools as well as plant protection discs
- Integrated, hydraulic shift frame with optional camera steering for absolute precision
- Optional electro-hydraulic individual lifting of the hoe elements with adjustable ground pressure

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